

# Work Order ID 63424

Monday, November 01, 2010 9:51:57 AM



Page 1

Item ID: D350-607-511

Accept



Setup Start



Revision ID:

Item Name: Quick Release Basket Mounting Installation

Stop



Start Date: 11/1/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 11/5/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: ME Date: 10-10-01 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D350-607-3	A

100 0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-511 CHG001

CHG002 8/10/10/01  
PER ECN 10-630

for BG 10-11-01

140 0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10/11/01

150 0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/10/10/01

(4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Item ID: D350-607-511

Accept

Setup Start

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Stop

Item Name: Quick Release Basket Mounting Installation

Start Date: 11/1/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 11/5/2010 Req'd Qty: 1.00

Customer:



Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-511 Location: <u>P116 Rev-A</u>								
170 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

*10/11/01* *(1)*

*10/11/01* *(1)*

*10-11-01* *(1)*

# Picklist Print

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Work Order ID: 63424

Parent Item: D350-607-511

Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 11/1/2010

Required Date: 11/5/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: I.L

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3910-3

Manufactured

No

140

Each

4.0000

4

4



Crosstube Lug

Location

Loc Qty

Loc Code

st507

4

61703

4

61703

D3984

Manufactured

No

140

f

419.5263

2

2



Rubber Extrusion, Crosstube

Location

Loc Qty

Loc Code

ST408

419.5263

53707

419.5263

53707

CUT (8) AT 3.00" LONG

D4148-041

Manufactured

No

140

Each

5.0000

1

1



Crosstube Lug Assembly, Fwd

Location

Loc Qty

Loc Code

ST

1

60774

1

ST468

4

60894

4

60894

D4149-041

Manufactured

No

140

Each

2.0000

1

1



Crosstube Lug Assembly, Aft

Location

Loc Qty

Loc Code

ST505

2

60895

2

60895

→ measured  
Slightly

10/11/10 (1)

# Picklist Print

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Work Order ID: 63424

Parent Item: D350-607-511

Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 11/1/2010

Required Date: 11/5/2010

Start Qty: 1.00

Required Qty: 1.00

AN4-14A  
Bolt  
Purchased No

140 Each 120.0000 16 16

Location Loc Qty Loc Code

ST357 104

114752 1

115371 3

115936 100

ST358 16

113359 16

M115371 10  
M115936 100

MS21042L4  
Nut  
Purchased No

140 Each 2,973.000 16 16

Location Loc Qty Loc Code

ST300 2973

113422 25

114523 8

115589 1840

115621 1100

M115589

NAS1149F0432P  
Washer  
Purchased No

140 Each 156.0000 32 32

Location Loc Qty Loc Code

ST275 156

112940 92

114405 1

114576 10

114718 8

115698 45

115698

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Shop Packet Print

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#### 4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-607-541 (Standard Basket)	80.7 lb 36.6 kg	± 49.1 in ± 1.25 m	± 3962 in-lb ± 45.8 m-k-g	135 in 3.43 m	10895 in-lb 125.5 m-k-g
D350-607-543 (Lightweight Basket)	65.7 lb 29.8 kg	± 49.1 in ± 1.25 m	± 3226 in-lb ± 37.3 m-k-g	135 in 3.43 m	8870 in-lb 102.2 m-k-g
D350-607-545 (Standard Basket)	58.7 lb 26.2 kg	± 49.1 in ± 1.25 m	± 2882 in-lb ± 32.8 m-k-g	135 in 3.43 m	7925 in-lb 89.9 m-k-g
D350-607-547 (Lightweight Basket)	47.7 lb 21.6 kg	± 49.1 in ± 1.25 m	± 2342 in-lb ± 27.0 m-k-g	135 in 3.43 m	6440 in-lb 74.1 m-k-g
D350-607-511 (Quick Release Basket Mounting Kit)	7.2 lb 3.3 kg	± 36.9 in ± 0.94 m	± 266 in-lb ± 3.1 m-k-g	135 in 3.43 m	972 in-lb 11.3 m-k-g

#### 5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				4	4	D3910-3	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1	1	1	1		1	D4085-3	PLACARD-INSTRUCTIONS
1					1	D4086-200	PLACARD, MAX LOAD
	1				1	D4086-215	PLACARD, MAX LOAD
		1			1	D4086-220	PLACARD, MAX LOAD
			1		1	D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
6	6	6	6		6	AN4-13A	BOLT
				16	16	AN4-14A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	16	22	MS21042L4	NUT (OR MS21042-4)
1	1	1	1		1	MS24665-151	COTTER PIN
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	32	44	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER

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Revision: A  
Date: 10.06.28

## Change Record

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Description QUICK RELEASE BASKET MOUNTING KIT

[illegible]